

# Structural investigation of rapidly quenched $\text{Li}_3\text{BO}_3\text{--Li}_4\text{GeO}_4$ glasses

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Glasses were prepared in the pseudobinary system  $\text{Li}_3\text{BO}_3\text{--Li}_4\text{GeO}_4$  by a rapid quenching technique in the composition range of 8–80 mol %  $\text{Li}_4\text{GeO}_4$ . The structure of the glasses was examined by Raman spectra, X-ray diffraction analysis and molecular dynamics simulation. The coordination number of germanium atoms with respect to oxygen atoms in the glasses  $\text{Li}_3\text{BO}_3\text{--Li}_4\text{GeO}_4$  was shown to be higher than four by the X-ray diffraction analysis. The Raman spectra showed that not only monomer ions of  $\text{BO}_3^{3-}$  and  $\text{GeO}_4^{4-}$ , but also dimer  $\text{B}_2\text{O}_5^{4-}$  ions and six-coordinated  $\text{GeO}_6^{8-}$  ions were present in these glasses over the whole glass-forming region. The presence of these ions was also confirmed from molecular dynamics simulation.

## 1. Introduction

The structure of rapidly quenched glasses with compositions combining two kinds of lithium ortho-oxosalts was studied. The glass systems  $\text{Li}_4\text{SiO}_4\text{--Li}_3\text{BO}_3$  [1, 2] and  $\text{Li}_4\text{SiO}_4\text{--Li}_2\text{WO}_4$  [3–5] are examples of such glasses. These glasses have been found to be inapplicable to typical theories of glass formation such as the random network concept, due to an extremely high concentration of  $\text{Li}^+$  ions. Moreover, these systems contain one type of an element which is known to change the oxygen coordination number around this element depending on the composition; a boron atom can take three- or four-coordination to oxygen atoms [6], and a tungsten atom can take four- or six-coordination to oxygen atoms [7]. The structural units present in these glasses were investigated by X-ray diffraction (XRD) analysis and Raman spectra.

The structure of the  $\text{Li}_4\text{SiO}_4\text{--Li}_3\text{BO}_3$  glasses was found to consist not of a network structure (as with the diborate and triborate groups with four-coordinated boron, or other units such as the boroxol group), but to consist of  $\text{SiO}_4^{4-}$  and  $\text{BO}_3^{3-}$  ions only [1, 2]. On the other hand, the glasses in the system  $\text{Li}_4\text{SiO}_4\text{--Li}_2\text{WO}_4$  were found to contain condensed structural units such as  $\text{Si}_2\text{O}_7^{6-}$  ions and  $\text{WO}_6$  groups with bridging oxygen atoms in addition to the ortho-oxoanions of  $\text{SiO}_4^{4-}$  and  $\text{WO}_4^{2-}$  [3–5], both of which were four-coordinated monomer structural units. Although these two systems contain one type of element which can change its coordination, only tungsten atoms change the coordination number, and boron atoms remain unchanged. Glass structure is believed

to be determined by the acid–base reaction which takes place in the melt at high temperatures [8]. In these systems the formation of the structural units in the glasses could be explained by the reaction among the component oxides, such as  $\text{SiO}_2$ ,  $\text{B}_2\text{O}_3$  and  $\text{WO}_3$  as acids and  $\text{Li}_2\text{O}$  as a base. Oxides with strong acidity preferentially combine with  $\text{Li}_2\text{O}$  to form Li-rich structural units. The acidity of  $\text{WO}_3$  is greater than that of  $\text{SiO}_2$ , which leads to the formation of  $\text{WO}_6$  groups and subsequently forms  $\text{Si}_2\text{O}_7^{6-}$  ions, in addition to  $\text{SiO}_4^{4-}$  and  $\text{WO}_4^{2-}$  ions in the glasses  $\text{Li}_4\text{SiO}_4\text{--Li}_2\text{WO}_4$ . In contrast, neither  $\text{SiO}_2$  nor  $\text{B}_2\text{O}_3$  preferentially combines with  $\text{Li}_2\text{O}$ , as the acidity of  $\text{SiO}_2$  and  $\text{B}_2\text{O}_3$  is not so strong and is similar in each case, leading to the formation of only  $\text{SiO}_4^{4-}$  and  $\text{BO}_3^{3-}$  ions in the glasses  $\text{Li}_4\text{SiO}_4\text{--Li}_3\text{BO}_3$ .

The glass systems  $\text{Li}_4\text{SiO}_4\text{--Li}_3\text{BO}_3$  and  $\text{Li}_4\text{SiO}_4\text{--Li}_2\text{WO}_4$  contain silicon atoms which take only four coordination with respect to oxygens. It is of interest to study the structure and coordination number for the glasses containing two kinds of element, which can change the coordination number. In the present study, the  $\text{Li}_3\text{BO}_3\text{--Li}_4\text{GeO}_4$  system has been selected; boron atoms can take three or four, and germanium atoms can take four or six [9] as the coordination number. The coordination number and the presence of condensed structural units have been studied with Raman spectra, XRD analysis and molecular dynamics (MD) simulation.

## 2. Experimental procedure

The starting materials used for glass preparation were

reagent-grade  $\text{Li}_2\text{CO}_3$ ,  $\text{B}_2\text{O}_3$ , and  $\text{GeO}_2$  powders. Glass preparation by a twin-roller quenching apparatus with a thermal-image furnace has previously been described in detail [10].

XRD measurements for the glasses were carried out with  $\text{MoK}_\alpha$  ( $\lambda = 0.07107$  nm) radiation under 50 kV, 120 mA. The diffraction intensities were collected from  $\theta = 3^\circ$  to  $70^\circ$  at  $0.25^\circ$  intervals by the step-scanning technique. The modified radial distribution function,  $D(r)/r$ , calculated from the intensities, was fitted into Gaussian peaks based on the least squares procedure for the determination of the coordination number of the atoms  $i$  around an atom  $j$ ,  $N_{ij}$ . The details of measurement and of the calculation method have been reported elsewhere [11].

Raman spectra were measured with a 514.5 nm excitation line of  $\text{Ar}^+$  ion laser at a source power level of 300–450 mW. Scattered radiation from the glasses was collected at  $90^\circ$  to the excitation line. For quantitative estimation of the structural units present in the glasses, the Raman spectra were corrected for temperature and frequency dependences according to the method reported by Long [12], and were then deconvoluted into Gaussian peaks [13]. The curve fitting of the Raman spectra between the observed and the calculated summation of Gaussian peaks was improved on the basis of the least squares method.

The procedure for the MD simulation has been described elsewhere in detail [14]. The pair potential function used in this study is assumed to consist of a simplified Coulombic and a repulsive term:

$$U_{ij} = Z_i Z_j e^2 / r + f_0 (b_i + b_j) \times \exp [(a_i + a_j - r_{ij}) / (b_i + b_j)] \quad (1)$$

where  $Z_i$  is the ionic charge,  $e$  is the charge of electron  $a$  and  $b$  the parameters related to the radius and the compressibility of each ion, respectively, and  $f_0$  an arbitrary constant (taken to be  $6.742 \times 10^{-11}$  N).  $U_{ij}$  is the pair potential and the quantity  $r_{ij}$  is the distance between the ions  $i$  and  $j$ . The proper choice of potential parameters is of primary importance for the MD calculation. We have adopted the parameters which reproduce the structures of several crystals such as  $\text{Li}_2\text{SiO}_3$ ,  $\text{B}_2\text{O}_3$ , and  $\text{GeO}_2$ . The parameters used in this calculation are given in Table I.

The calculations were performed for compositions at a 20 mol% interval. To start the calculation, lithium, boron, germanium and oxygen atoms were randomly dispersed within a basic cell. A total of about 400 atoms was melted at 4000 K, stabilized to eliminate the strain force due to the abnormal starting configuration of the atoms, and then cooled through 2000 and 1000 to 300 K. The molecular dynamics

TABLE I Potential parameters used in the MD calculation

Parameters	Atoms			
	B	Ge	O	Li
$a$	0.720	1.072	1.629	0.930
$b$	0.080	0.080	0.085	0.080

glasses (MD-glasses) were obtained for the  $\text{Li}_3\text{BO}_3\text{-Li}_4\text{GeO}_4$  system after stabilization at 300 K.

### 3. Results and discussion

#### 3.1. X-ray diffraction analysis

Fig. 1 shows the  $D(r)/r$  curves of the glasses in the system  $\text{Li}_3\text{BO}_3\text{-Li}_4\text{GeO}_4$ . There are several peaks at about 0.13, 0.17, and 0.22 nm in any curves. The first peak at about 0.13 nm corresponds to the shortest distance of B–O pairs of the glasses. The second and the third peaks at  $\sim 0.17$  and 0.22 nm correspond to the shortest distances of Ge–O and Li–O pairs. The intensity of the peak due to Ge–O pairs increased with an increase in the  $\text{Li}_4\text{GeO}_4$  content. The number of oxygen atoms around a germanium atom  $N_{\text{O}/\text{Ge}}$  in the glasses could be evaluated from an analysis of the  $D(r)/r$  curves. Quantitative discussion of the B–O and the Li–O pairs is omitted here because the X-ray scattering factors of boron and lithium atoms are very small and accurate analysis of these pairs is thought to be difficult. The coordination numbers of germanium,  $N_{\text{O}/\text{Ge}}$ , are listed in Table II.  $N_{\text{O}/\text{Ge}}$  takes a value between 4.6 and 5.2, showing the presence of six-coordinated  $\text{GeO}_6$  [9] groups along with isolated  $\text{GeO}_4^{4-}$  ions in the glasses.

#### 3.2. Raman spectra

Fig. 2 shows the Raman spectra of the glasses in the wavenumber range from 600 to  $1100\text{ cm}^{-1}$ . For comparison, the spectra of crystals  $\text{Li}_3\text{BO}_3$  and  $\text{Li}_4\text{GeO}_4$  are also shown in the figure. The Raman spectra of the glasses in the system  $\text{Li}_3\text{BO}_3\text{-Li}_4\text{GeO}_4$  exhibit two

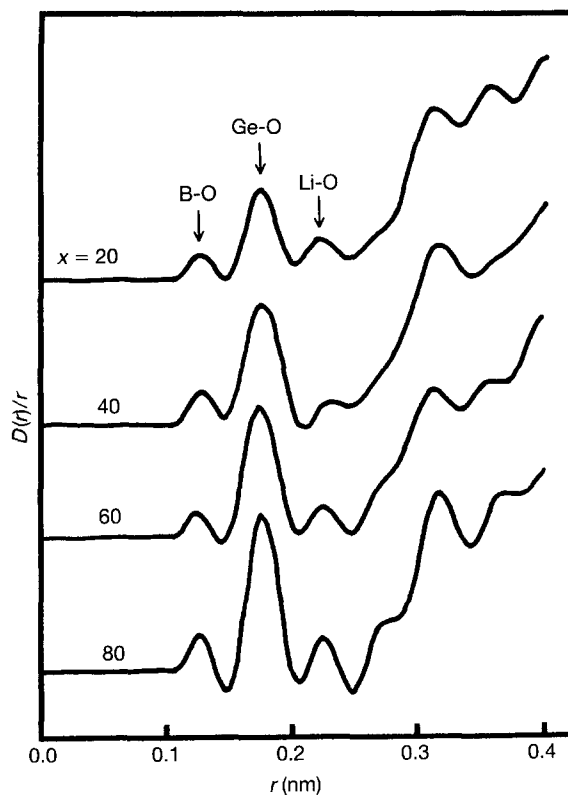


Figure 1  $D(r)/r$  curves of the glasses in the system  $\text{Li}_3\text{BO}_3\text{-Li}_4\text{GeO}_4$ .

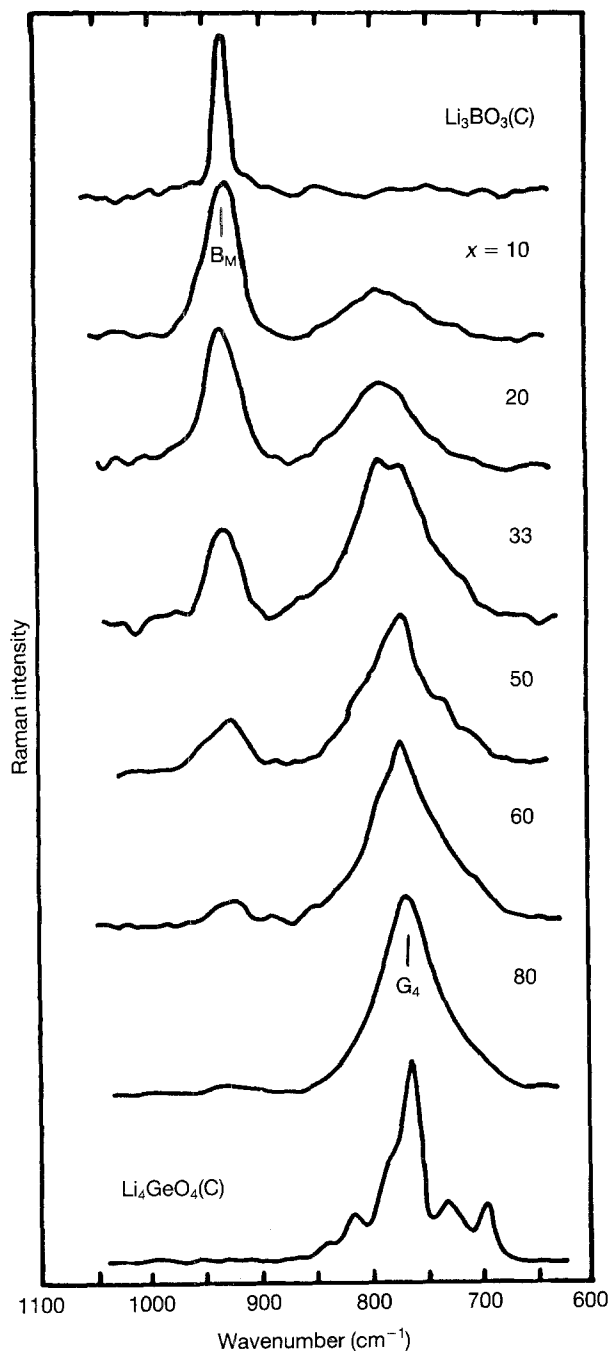


Figure 2 Raman spectra of the glasses in the system  $\text{Li}_3\text{BO}_3\text{-Li}_4\text{GeO}_4$ .

TABLE II Coordination numbers of germanium,  $N_{\text{O/Ge}}$ , for the glasses in the system  $(100-x)\text{Li}_3\text{BO}_3 \cdot x\text{Li}_4\text{GeO}_4$  determined by XRD, MD simulation and Raman spectra

Li <sub>4</sub> GeO <sub>4</sub> content (mol %)	N <sub>O/Ge</sub>		
	Raman	XRD	MD
20	4.3	5.1	5.1
33	4.6	—	—
40	—	5.2	4.6
50	4.3	—	—
60	4.3	4.6	4.4
80	4.5	4.6	4.6

intense peaks at about 930 and 770  $\text{cm}^{-1}$ . The peak at about 930  $\text{cm}^{-1}$  is weakened and the peak at about 770  $\text{cm}^{-1}$  is strengthened with increasing  $\text{Li}_4\text{GeO}_4$

content. The intense peak at 930  $\text{cm}^{-1}$  marked by  $B_M$  is also observed in  $\text{Li}_3\text{BO}_3$  crystal, and the peak at 770  $\text{cm}^{-1}$  marked by  $G_4$  is also observed in the  $\text{Li}_4\text{GeO}_4$  crystal. These peaks may be due to the orthoborate monomer ions  $\text{BO}_3^{3-}$  [1], abbreviated as  $B_M$ , and that of ortho-germanate monomer ions  $\text{GeO}_4^{4-}$  with four-coordinated germanium atoms [15], abbreviated as  $G_4$ , respectively. Thus the glasses are mainly composed of isolated  $\text{BO}_3^{3-}$ ,  $\text{GeO}_4^{4-}$ , and  $\text{Li}^+$  ions.

For quantitative estimation of the structural units, the spectrum (corrected for the dependence of scattered intensity on temperature and frequency) was fitted with the summation of some Gaussian peaks. Figs 3 and 4 show an example of deconvolution of the Raman spectrum for a glass  $80\text{Li}_3\text{BO}_3 \cdot 20\text{Li}_4\text{GeO}_4$ . Fig. 3a shows the fitted profile with two Gaussian peaks and the residual,  $\Delta$ , between the calculated summation of the Gaussian peaks and the observed peaks; one is due to  $\text{GeO}_4^{4-}$  ions ( $G_4$ ) and the other due to  $\text{BO}_3^{3-}$  monomer ions ( $B_M$ ). The residual ( $\Delta$ ), however, shows remarkable amplitudes at around 830 and 720  $\text{cm}^{-1}$ . Fig. 3b shows the relative intensities of the areas of the peaks caused by  $G_4$  against the nominal weight fraction of the  $\text{GeO}_4^{4-}$  ions, calculated from the chemical composition of the glasses. The relative intensities show a large discrepancy from the straight line, which is the proportional variation to the nominal weight fraction. This is caused by the remarkable amplitudes of the residual at 830 and 720  $\text{cm}^{-1}$ , indicating the presence of other peaks at about 830 and 720  $\text{cm}^{-1}$ . These peaks are tentatively marked as  $B_D$  and  $G_6$ , respectively. Two more peaks at about 830  $\text{cm}^{-1}$  ( $B_D$ ) and 720  $\text{cm}^{-1}$  ( $G_6$ ) were taken into consideration, in addition to the peaks of  $B_M$  and  $G_4$ , for the much finer agreement between the calculated and observed spectra.

Table III lists the Gaussian peak parameters for the four peaks and the relative intensities of the areas of these peaks. As an example of the deconvolutions, the curve fitting of the spectrum for the glass  $80\text{Li}_3\text{BO}_3 \cdot 20\text{Li}_4\text{GeO}_4$  with four Gaussian peaks is shown in Fig. 4a; the observed spectrum is the same as in Fig. 3a. The fit with the summation of the peaks at 830  $\text{cm}^{-1}$  ( $B_D$ ) and 720  $\text{cm}^{-1}$  ( $G_6$ ), in addition to the peaks at 930  $\text{cm}^{-1}$  ( $B_M$ ) and 770  $\text{cm}^{-1}$  ( $G_4$ ), becomes much better compared with Fig. 3a. The amplitude of the residual ( $\Delta$ ) decreases remarkably. The peak at 820  $\text{cm}^{-1}$ , marked  $B_D$ , is due to dimer pyroborate ions,  $\text{B}_2\text{O}_5^{4-}$  [1]. The peak at about 740  $\text{cm}^{-1}$ , marked  $G_6$ , is assigned to six-coordinated  $\text{GeO}_6$  groups (assigned with a peak of the Raman spectrum of  $\text{Li}_4\text{GeO}_4$  crystal). The relative intensities of the peak areas due to the germanate ions (summation of  $G_4$  and  $G_6$ ) are found to be proportional to the nominal weight fraction of the  $\text{GeO}_4^{4-}$  ions, as shown in Fig. 4b. It is thus concluded that the deconvolution of the spectrum by the four peaks is favourable, rather than by the two peaks, suggesting the coexistence of structural units such as  $\text{B}_2\text{O}_5^{4-}$  and  $\text{GeO}_6$  groups in glass other than the units  $\text{BO}_3^{3-}$  and  $\text{GeO}_4^{4-}$  expected to be present from the chemical composition of the glasses.

TABLE III Peak parameters and relative peak areas of the four Gaussian peaks determined by deconvolution of the Raman spectra for rapidly quenched  $\text{Li}_3\text{BO}_3\text{-Li}_4\text{GeO}_4$  glasses

$\text{Li}_4\text{GeO}_4$ content (mol %)	Peak position* ( $\text{cm}^{-1}$ )				Relative peak area* (%)			
	$\text{B}_M$	$\text{B}_D$	$\text{G}_4$	$\text{G}_6$	$\text{B}_M$	$\text{B}_D$	$\text{G}_4$	$\text{G}_6$
8	930	810	775	735	63.0	10.4	18.2	8.5
10	930	813	780	736	59.7	11.7	19.5	9.1
20	930	817	782	740	49.9	16.2	28.1	9.8
33	930	815	780	740	22.0	17.6	39.9	20.5
50	928	810	773	730	14.8	44.1	44.1	21.6
60	930	810	773	728	7.1	18.1	50.3	24.5
80	928	810	770	727	2.8	13.9	61.6	21.7

\*  $\text{B}_M$ , monomer  $\text{BO}_3^{3-}$  ions;  $\text{B}_D$ , dimer  $\text{B}_2\text{O}_5^{4-}$  ions;  $\text{G}_4$  monomer  $\text{GeO}_4^{4-}$  ions;  $\text{G}_6$ ,  $\text{GeO}_6^{8-}$  ions.

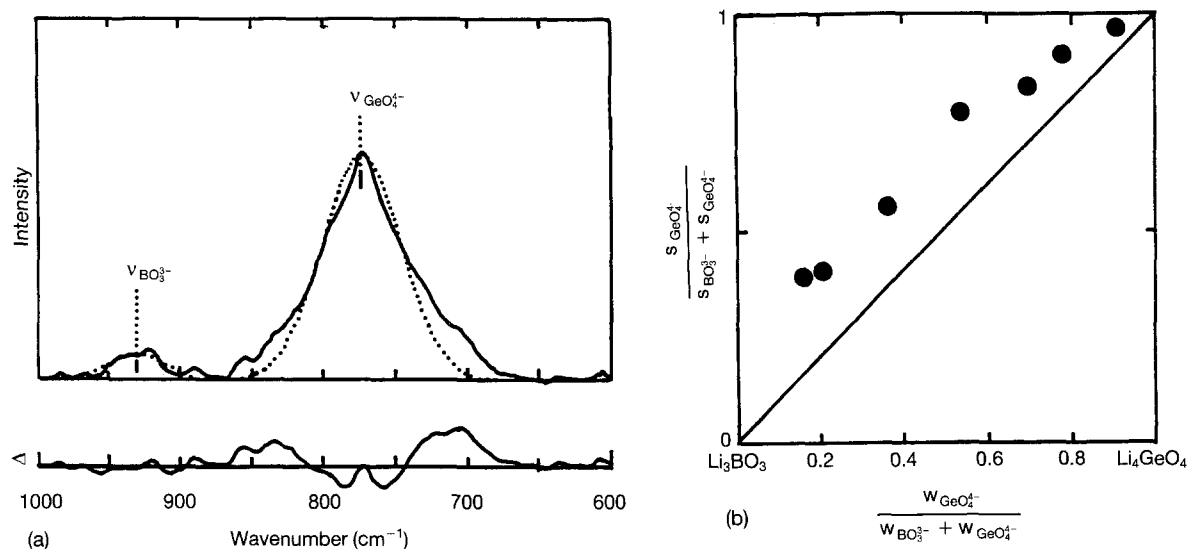


Figure 3 Deconvolution of the Raman spectrum for a rapidly quenched glass  $80\text{Li}_3\text{BO}_3 \cdot 20\text{Li}_4\text{GeO}_4$  into two Gaussian peaks; residual curves,  $\Delta$ , indicate the difference between the observed spectrum and the calculated summation of the Gaussian peaks (a), and relative intensities of the peak areas caused by  $\text{G}_4$  against the nominal weight fraction of the  $\text{GeO}_4^{4-}$  ions (b).

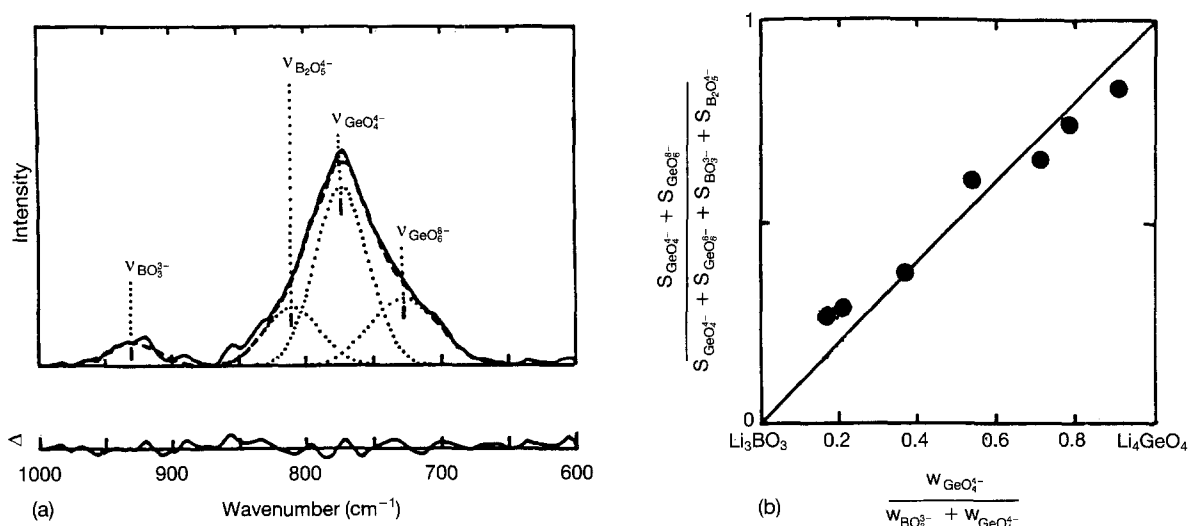


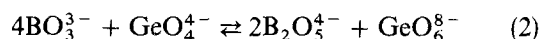
Figure 4 Deconvolution of the same Raman spectrum as shown in Fig. 3 for a rapidly quenched glass  $80\text{Li}_3\text{BO}_3 \cdot 20\text{Li}_4\text{GeO}_4$  into four Gaussian peaks; residual curves indicate the difference between the observed spectrum and the calculated summation of the Gaussian peaks (a), and relative intensities of the peak areas caused by summation of  $\text{G}_4$  and  $\text{G}_6$  against the nominal weight fraction of the  $\text{GeO}_4^{4-}$  ions (b).

The high-temperature XRD measurement of the glass  $80\text{Li}_3\text{BO}_3 \cdot 20\text{Li}_4\text{GeO}_4$  revealed that the high-temperature phase of lithium germanate,  $\text{Li}_8\text{GeO}_6$  crystal, containing  $\text{GeO}_6^{8-}$  units was observed in the

crystallized sample. It is thus thought that the groups of  $\text{GeO}_6$  are in the form of  $\text{GeO}_6^{8-}$  structure.

The presence of such structural units as  $\text{B}_2\text{O}_5^{4-}$  and  $\text{GeO}_6^{8-}$  ions can be explained by the occurrence of the

equilibrium reaction in the melt according to Equation 2.



The analysis of the Raman spectra, which shows the coexistence of structural units of  $\text{B}_2\text{O}_5^{4-}$  and  $\text{GeO}_6^{8-}$  along with  $\text{BO}_3^{3-}$  and  $\text{GeO}_4^{4-}$ , agrees well with the result derived from the XRD analysis, which shows that the coordination number of germanium,  $N_{\text{O}/\text{Ge}}$ , takes a value between 5.1 and 4.4.

### 3.3. MD simulation

Fig. 5 shows the structure factor,  $S \cdot I(S)$ , derived from the XRD study of the rapidly quenched glasses at room temperature (a) and that derived from the three-dimensional configuration for the MD-glasses at 300 K (b) for the compositions  $(100-x)\text{Li}_3\text{BO}_3 \cdot x\text{Li}_4\text{GeO}_4$  ( $x = 20, 40, 60, 80$ ). The  $S \cdot I(S)$  curves of the MD-glasses do not agree well with that of the rapidly quenched glasses, partly because a fully ionic potential was used and partly because the quenching rate in the MD calculation was extremely high. However, the periodic profiles at least resemble each other, suggesting that MD simulation basically reproduced the actual rapidly quenched glass structure.

Fig. 6 shows the running coordination numbers,  $N(r)$ , of B–O and Ge–O atomic pairs in the glass  $80\text{Li}_3\text{BO}_3 \cdot 20\text{Li}_4\text{GeO}_4$ . The  $N(r)$  curves have a plateau at approximately 3.1 for the B–O pair, and 5.1 for the Ge–O pair. An inflection point is observed at about 0.18 nm in the curve for the Ge–O pair, showing the presence of two kinds of germanium atoms in different coordination of oxygen. It can be thought that boron atoms in glasses are mainly three-coordinated; half the numbers of germanium atoms are four-coordinated; and the other half are six-coordinated by oxygen.

Fig. 7 shows a ‘snapshot’ of a MD-glass of composition  $40\text{Li}_3\text{BO}_3 \cdot 60\text{Li}_4\text{GeO}_4$  at 300 K as an example. Two kinds of germanium atoms and two kinds of boron atoms can be observed in the figure; mainly  $\text{GeO}_4^{4-}$  and  $\text{BO}_3^{3-}$  ions and to some extent  $\text{GeO}_6^{8-}$  and  $\text{B}_2\text{O}_5^{4-}$  ions are observed. The fact that these ions are present in glasses is in good agreement with the results derived from XRD analysis and Raman spectra of the rapidly quenched glass.

The coordination numbers of oxygen atoms around a germanium atom in the glasses  $\text{Li}_3\text{BO}_3\text{--Li}_4\text{GeO}_4$  determined by Raman spectra, XRD and MD simulation are summarized in Table III. The  $N_{\text{O}/\text{Ge}}$  takes a value between 4.3 and 4.6 by Raman spectra, 4.6–5.2 by XRD analysis, and 4.4–5.1 by MD simulation. A general tendency of composition dependence was not observed in the three methods. However, the presence of six-coordinated germanium is suggested to be present in glasses by all three methods.

### 3.4. Generation of structural units

Glass structure is believed to be determined by the acid–base reaction which takes place in the melt at high temperature [8]. In the case of  $\text{Li}_4\text{SiO}_4\text{--Li}_2\text{WO}_4$

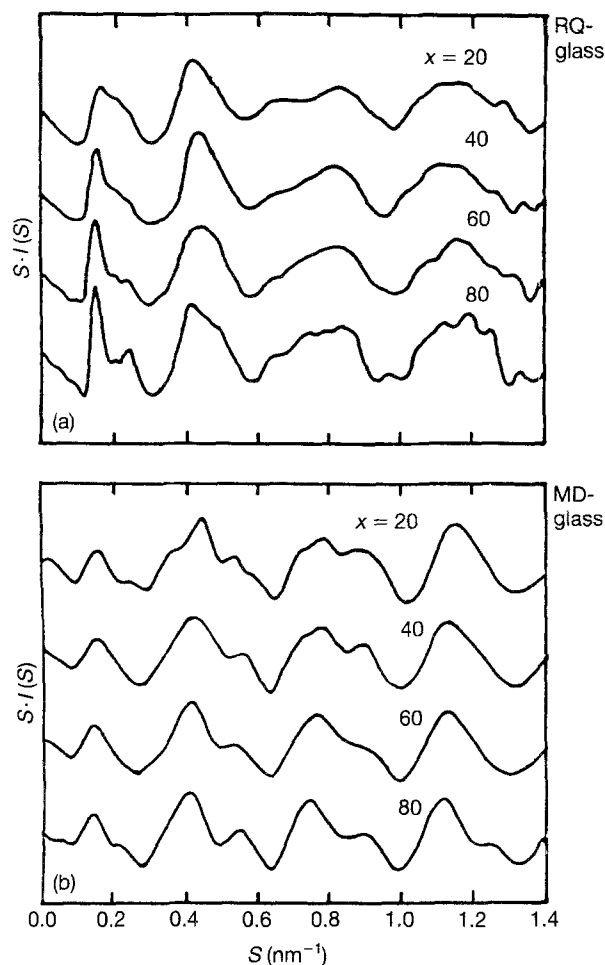


Figure 5 Structure factors for the glasses  $(100-x)\text{Li}_3\text{BO}_3 \cdot x\text{Li}_4\text{GeO}_4$  ( $x = 20, 40, 60, 80$ ). (a) Rapidly quenched glasses at room temperature; (b) MD-glasses at 300 K.

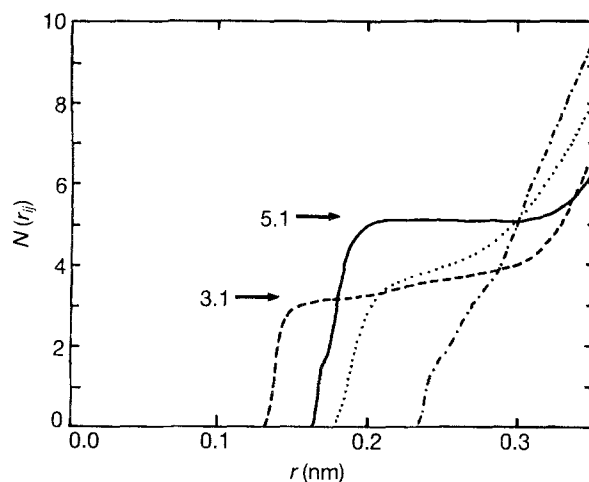


Figure 6 The running coordination numbers,  $N(r_{ij})$ , of B–O (---) and Ge–O (—) atomic pairs in a glass  $80\text{Li}_3\text{BO}_3 \cdot 20\text{Li}_4\text{GeO}_4$  Li–O (···); O–O (–·–).

glasses,  $\text{WO}_3$  which shows greater acidity than  $\text{SiO}_2$  is preferentially combined with  $\text{Li}_2\text{O}$  to form Li-rich structural units containing higher coordination numbers such as  $\text{WO}_6^{4-}$ , as mentioned in the introduction. In the  $\text{Li}_3\text{BO}_3\text{--Li}_4\text{GeO}_4$  system, the reaction expressed in Equation 2 is found to have progressed to the right hand side to some extent, to form  $\text{GeO}_6^{8-}$  units. From the experimental results in this study, the acidity of  $\text{GeO}_2$  is expected to be higher than that of

B<sub>2</sub>O<sub>3</sub>. However, the acidity of GeO<sub>2</sub> is known to take a close value to B<sub>2</sub>O<sub>3</sub> [8]. This shows that the oxides having strong acidity do not always preferentially combine with Li<sub>2</sub>O to form Li-rich structural units containing higher coordination numbers.

The compounds most abundantly containing lithium atoms at room temperature, ortho-oxosalts, are known to be Li<sub>3</sub>BO<sub>3</sub>, Li<sub>4</sub>GeO<sub>4</sub>, and Li<sub>2</sub>WO<sub>4</sub> in the binary systems Li<sub>2</sub>O–B<sub>2</sub>O<sub>3</sub>, Li<sub>2</sub>O–GeO<sub>2</sub>, and Li<sub>2</sub>O–WO<sub>3</sub>, respectively. The high-temperature phases, Li<sub>4</sub>WO<sub>5</sub> and Li<sub>8</sub>GeO<sub>6</sub>, however, contain lithium atoms more abundantly than the compounds Li<sub>4</sub>GeO<sub>4</sub> and Li<sub>2</sub>WO<sub>4</sub>. These high-temperature compounds contain higher oxygen coordinated units. In contrast, such a high-temperature phase containing the units of higher coordination number is not present in the system Li<sub>2</sub>O–B<sub>2</sub>O<sub>3</sub>. The formation of the six-coordinated structural units in the glasses Li<sub>4</sub>SiO<sub>4</sub>–Li<sub>2</sub>WO<sub>4</sub> and Li<sub>3</sub>BO<sub>3</sub>–Li<sub>4</sub>GeO<sub>4</sub> is thought to be concerned with the presence of such high-temperature phases in the systems Li<sub>2</sub>O–WO<sub>3</sub>, and Li<sub>2</sub>O–GeO<sub>2</sub>. It shows that six-coordinated structural units are liable to be formed at high temperature from a viewpoint of ionic radii or a preferential crystallographic orientation. This liability progresses the reaction expressed in Equation 2 to the right-hand side.

On the other hand, generally the more the temperature of the melt is increased, the more the low coordinated structural units are liable to be formed in the melt. From this general empirical principle, the reaction expressed in Equation 2 progresses to the left-hand side at high temperature. Competition of these two liabilities to the progress toward both sides resulted in an equilibrium of the reaction and the coexistence of BO<sub>3</sub><sup>3-</sup>, B<sub>2</sub>O<sub>5</sub><sup>4-</sup>, GeO<sub>4</sub><sup>4-</sup>, and GeO<sub>6</sub><sup>8-</sup> ions in melt. Freezing of the melt structure by rapid quenching resulted in the coexistence of the ions BO<sub>3</sub><sup>3-</sup>, B<sub>2</sub>O<sub>5</sub><sup>4-</sup>, GeO<sub>4</sub><sup>4-</sup>, and GeO<sub>6</sub><sup>8-</sup> in the Li<sub>3</sub>BO<sub>3</sub>–Li<sub>4</sub>GeO<sub>4</sub> glasses.

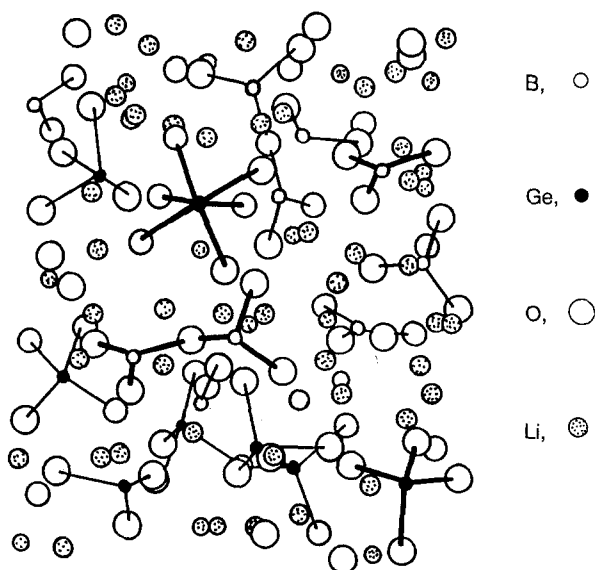


Figure 7 'Snapshot' of a MD-glass of composition 40Li<sub>3</sub>BO<sub>3</sub> · 60Li<sub>4</sub>GeO<sub>4</sub> at 300 K.

## 4. Conclusion

Glasses were prepared in the pseudobinary system Li<sub>3</sub>BO<sub>3</sub>–Li<sub>4</sub>GeO<sub>4</sub> by a rapid quenching technique in the composition range of 8–80 mol % Li<sub>4</sub>GeO<sub>4</sub>.

The oxygen coordination number of germanium atoms in the glasses was verified to be higher than four by XRD analysis, which showed the presence of six-coordinated germanium atoms along with four-coordinated germanium atoms by oxygen. Furthermore, structural units of BO<sub>3</sub><sup>3-</sup>, B<sub>2</sub>O<sub>5</sub><sup>4-</sup>, GeO<sub>4</sub><sup>4-</sup>, and GeO<sub>6</sub><sup>8-</sup> are found to be present in the glasses by Raman spectra and MD simulation. Both four-coordinated and six-coordinated germanium atoms are thought to be liable to form at high temperature by the ionic radii or a preferential crystallographic orientation and the general empirical principle. An equilibrium reaction among these structural units, expressed in Equation 2, has taken place in melt at high temperature, and freezing of the melt has caused the coexistence of BO<sub>3</sub><sup>3-</sup>, B<sub>2</sub>O<sub>5</sub><sup>4-</sup>, GeO<sub>4</sub><sup>4-</sup>, and GeO<sub>6</sub><sup>8-</sup> ions in the glasses Li<sub>3</sub>BO<sub>3</sub>–Li<sub>4</sub>GeO<sub>4</sub>.

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